

Twenty years rooted in our own **weaving mill, slasher dye house** and **garment factory**. High-end, small-batch custom development is our core work — including the difficult constructions and finishes most mills turn down.

THREE PLANTS WE OWN

Weaving mill

Yarn in one end, denim off the other — no grey-cloth trading in between.

- Rapier looms up to 150 cm
- Shuttle looms, 82 cm selvedge
- Own warping & beaming line

Slasher dye house

Colour mixed and matched on site, never sent to a third party.

- Indigo rope & slasher dyeing
- Sulfur black, reactive colour
- Foam indigo: up to -90% water

Garment factory

Pattern room, wash floor and sewing lines under one roof.

- 90 machinists, pattern room
- Enzyme, stone, bleach, laser
- OEM jeans from 80 pcs/style

Denim

6–14 oz · 82 cm selvedge to 160 cm · 112–474 gsm across the range · indigo rope & slasher, sulfur black, low-water foam dyeing · raw, one-wash, enzyme, stone, bleach, whiskering

Beyond denim: 25 fabric styles and 14 garment styles in the current range — chambray, canvas, twill, oxford, jacquard, knit denim, velvet, bouclé, seersucker and coated finishes. Fabric by the metre, or garments made to your own tech pack.

300 m

CUSTOM DENIM MOQ

80 pcs

OEM PER STYLE

7–10 d

WASH & PP SAMPLE

25–35 d

BULK · BOOK AHEAD

Note on volume: large runs are quoted with a booked production slot — please confirm your slot before the season starts, so we can reserve capacity for you.

HOW WE START

01

Send us anything

A tech pack, a swatch, or just a photo of what you want.

02

Develop & sample

Wash development and a PP sample before any bulk run.

03

Bulk & ship

In-line inspection, packing, shipping from our floor.

GET IN TOUCH

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