



DONGGUAN · SINCE 2005

Denim, made to your specification.

We weave, dye, wash and sew under one roof. You send a sample, a swatch or a tech pack — we return a hand-woven strike-off, then the bulk.

自织、自染、自洗、自缝。你来样、来图或来工艺单，我们还你手织样，再还你大货。

PRODUCT BOOK

2026 / 27

VOL. 01

Three mills. One roof.

Most suppliers buy fabric, then look for a garment factory. We do neither. Our own weaving mill, dye-house and garment plant sit on the same industrial road in Zhongtang, Dongguan — so the person who weaves your cloth is the same person who answers when it shrinks wrong.

多数供应商先买布、再找成衣厂。我们不用。织造厂、浆染厂、制衣厂在同一条工业路上——织布的人和负责缩率的人是同一批人。

20

YEARS

自有工厂二十年

3

MILLS

织造 · 浆染 · 制衣

300 m

FABRIC MOQ

面料起订

7–10 d

STRIKE-OFF

打样周期



WHAT WE ARE BUILT FOR

- **Development, not trading.** A 300 m fabric order and an 80-piece garment order are normal sizes here.
- **Rigid to stretch, 4 oz to 15 oz.** Plain twill, broken twill, dobby, jacquard, selvedge on shuttle looms.
- **Colour is ours to control.** Indigo, sulphur black, over-dye and top-dye in-house — no third party to blame.
- **Wash is where denim is won.** Raw, rinse, stone and bleach finishes developed against your master swatch.
- **Small runs, kept honest.** We tell you when a construction will not hold before you place the order.

Four directions. Not eighteen qualities.

We keep the range short on purpose. Everything below is woven in-house; anything outside it we develop with you. Ranges are indicative — the exact weight, width and shrinkage are set against your standard.

我们刻意把品种收窄。以下都是自有织造；以外的按你的标准开发。区间为参考值，克重、门幅与缩率以你的样布为准。



DIRECTION 01

Selvedge & rigid

Shuttle-loom cloth with a clean red-line selvedge. Heavy, dry and honest — it fades where you sit, not where a laser tells it to.

12 – 15 oz · 100% cotton · red-line selvedge · warp shrink –6 to –8%



DIRECTION 02

Comfort stretch

Engineered so a rigid look survives a full day of wear. Recovery is specified in numbers, not adjectives — we test growth after 30 minutes.

10.5 – 13 oz · 2 – 3% elastane · 25–30% dynamic stretch · growth < 3%



DIRECTION 03

Eco blends

TENCEL™, linen, hemp, organic and recycled cotton — blended so the hand-feel still reads as denim, not as a compromise.

10 – 13 oz · lyocell / linen / hemp / recycled — documentation on request



DIRECTION 04

Jacquard & structure

Dobby and jacquard constructions: herringbone, check, relief stripe, metallic, double-face. Pattern is drawn to your artwork.

12 – 14 oz · dobby / jacquard · custom file work · MOQ on pattern

Four lines. Cut to your fit block.

These are starting points, not a catalogue. Send a tech pack, a worn-out favourite, or a photo and three measurements — we grade it, make the first sample and mark it up with you.

这些是起点，不是目录。发工艺单、一件穿旧的爱裤，或一张照片加三个尺寸——我们放码、做首样、一起改。



LINE A

Volume

Dropped crotch, deep rise, 28–32 cm hem that stacks two or three folds. Only works in heavyweight rigid — we will say so.

80 pcs / colour · 25–35 days bulk



LINE B

Classic

Straight, tapered and trucker shapes built on your block. The fit that sells for many seasons, not one.

80 pcs / colour · 25–35 days bulk

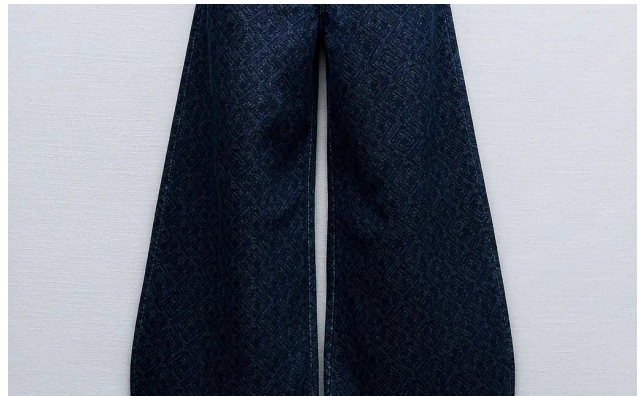


LINE X

Constructed

Panelled and deconstructed pieces: diagonal seams, double waistbands, multi-zipper, patchwork. High fabric consumption — small runs advised.

80 pcs / colour · pattern development required



LINE J

Jacquard

Garments cut from our own jacquard cloth, so pattern runs continuously from fabric to finished piece.

80 pcs / colour · MOQ set by pattern

Sample first. Always.

Nobody approves a bulk order off a description. The sequence below is the same for 300 metres and for 3,000. Every stage has a date attached before we start.

没有人凭一段描述就批大货。300 米和 3000 米走同一套流程，每一步在开始前就有日期。

01	Brief — sample, swatch, artwork or tech pack 来样 / 来图 / 工艺单	Day 0
02	Feasibility memo: what we can hold, what we cannot, and what it will cost 可行性说明：能做到什么、做不到什么、多少钱	Day 1–2
03	Hand-woven strike-off / first fit sample 手织样 / 首样	Day 3–10
04	Your comments, revision, second round if the hand or the shade is off 你提意见，改版，手感或色差不对就再来一轮	+5–7 d
05	Approved standard locked: shade master, shrinkage, measurement sheet 确认标准：色样、缩率、尺寸表	Signed off
06	Bulk weaving / dyeing / sewing, inline inspection, ship 大货织造 / 浆染 / 车缝、过程检验、出货	25–35 d



STANDARDS WE HOLD

- Shade matched against an approved physical master — never against a screen.
- Shrinkage declared before bulk, per warp and weft, on the finished fabric.
- Third-party inspection (SGS / ITS / BV) welcomed at any stage; we arrange access.
- Measurement tolerance agreed per point of measure before cutting.

Rigid to bleached. Ten steps in between.

Wash is what separates a denim supplier from a denim mill. Ours is developed in-house against your master swatch, then locked so the tenth container matches the first.

洗水是把“面料供应商”和“牛仔厂”分开的那一步。我们在自有洗水线按你的确认色样开发，然后锁死，确保第十个柜和第一个柜一样。



FINISH	LOOK	WHERE IT IS USED
Raw / loomstate	Deep indigo, no wash at all	Selvedge and heritage programmes — fades to the wearer
Rinse	Evened out, still dark	The safest first production wash
Stone / enzyme	Softened, mid-blue, visible fade	Everyday denim, comfort stretch lines
Bleach / snow	Light, high contrast	Fashion drops and seasonal capsules

另有二次工艺可配套：镭射、扎染 / 吊染、手工磨砂、破洞做旧、涂层压皱、猫须蜂巢、PP 喷色、拼补修复。

Terms, in plain numbers.

ITEM	DETAIL
Fabric MOQ	300 m per quality. Lower on repeat qualities and on colours already in the dye programme.
Garment MOQ	80 pcs per colourway, per style.
Strike-off / sample	7–10 working days from brief to hand-woven sample or first fit.
Bulk lead time	25–35 days after standard approval. Longer on jacquard and heavy finishes.
Payment	T/T, PayPal or company-to-company bank transfer. Small runs settled in full — no deposit. Long-term partners on trade-credit terms (trade credit insurance).
Shipping	FOB Guangzhou, China. Freight quoted per order; we can recommend forwarders.
Sampling cost	Charged at cost, credited back against the bulk order.
Development	In-house: weaving, dyeing, washing, cutting, sewing, finishing.
Inspection	Inline and final. Third-party inspection arranged on request.
Certification	No standing certificate held. Where your programme requires one, we send the cloth for third-party testing (OEKO-TEX, SGS, Intertek, BV) and hand over the report.



WHAT TO SEND US

- A swatch, or a photo plus the weight you want.
- Target colour, or the master you are matching.
- Fabric: weight, width, stretch, shrinkage limits.
- Garment: tech pack, or your best-selling existing piece.
- Order size — we will tell you honestly whether it is economical.